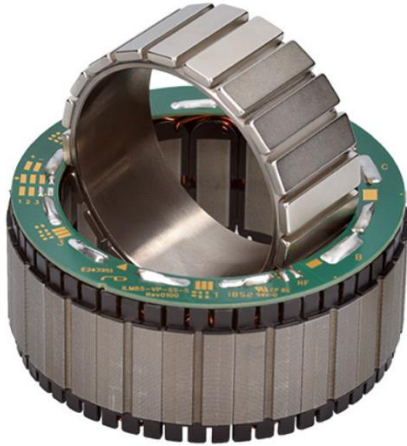




# Motor Parameters ILM-E85x13



## PERFORMANCE CHARACTERISTICS

(INTERCONNECTION STAR-SERIAL)

Power P	[W]	404
Rated torque $T_r$	[Nm]	1.37
Peak torque $T_{max}$ @ 20% linearity deviation	[Nm]	4.43
Rated voltage $U_r$	[V]	48
Rotation speed $n_{max}$ *	[rpm]	2811
Rated current $I_r$ (phase current amplitude)	[A]	9.79
Copper losses $P_{L,r}$ @ $T_r$ and 20°C	[W]	16.4
Torque constant $k_T$ @ 20°C	[mNm/A]	141
Motor constant $k_M$ @ 20°C	[Nm/√W]	0.342
Terminal resistance $R_{TT}$ @ 20°C	[mΩ]	288
Terminal inductance $L_{TT}$	[μH]	566
Rotor inertia J	[kgcm <sup>2</sup> ]	0.621
Number of pole pairs	-	10
Max. efficiency $\eta$	%	88
Weight m	[g]	356
Temperature class (DIN EN 60085)		F

\* Theoretical no-load rotation speeds at rated voltage  $U_r$ . Variations can arise from operation with different inverters. Higher rotation speeds or change of the voltage level can be achieved by varying the interconnection scheme.

## MAXIMAL ROTATION SPEEDS

DC link voltage [V]	48	36	24	14	12	9
Star-serial $n_{max}^*$ [rpm]	2810	2108	1405	843	703	527
Delta-serial $n_{max}^*$ [rpm]	4867	3650	2434	1460	1217	913
Star-parallel $n_{max}^*$ [rpm]	5620	4215	2810	1686	1405	1054

\* Theoretical no-load rotation speeds at indicated voltage. Mechanical limits apply and must not be exceeded. Variations can arise from operation with different inverters.

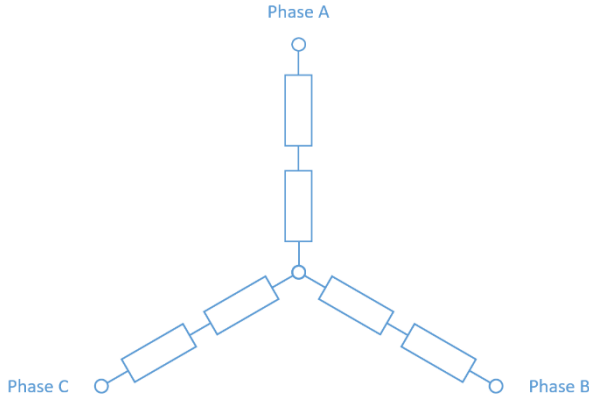
\*\*  $n_{max, mech} = 7,900$  rpm must not be exceeded.

## CHARACTERISTICS INTERCONNECTION VARIANTS

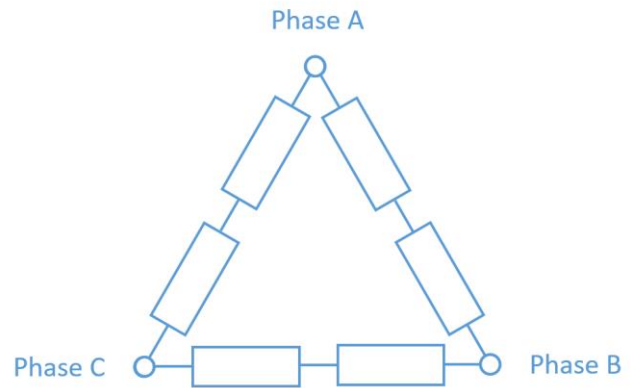
Interconnection	$U_r$ [V]	$I_r$ [A]	$k_T$ [mNm/A]	$R_{TT}$ [mΩ]	$L_{TT}$ [μH]
Star-serial	48	9.79	141	228	566
Delta-serial	28	17.0	81.5	76	189
Star-parallel	24	19.6	70.6	57	142

## AVAILABLE INTERCONNECTION VARIANTSS

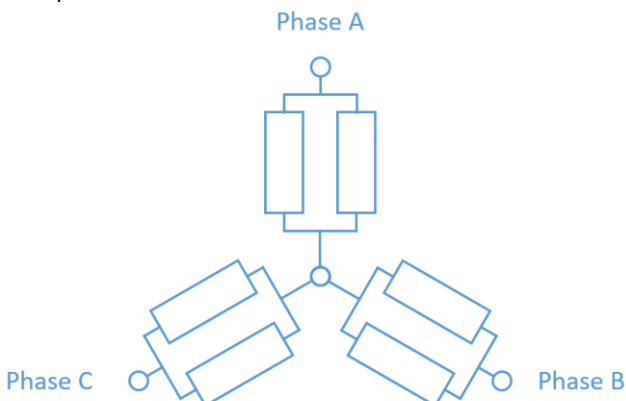
Star-serial



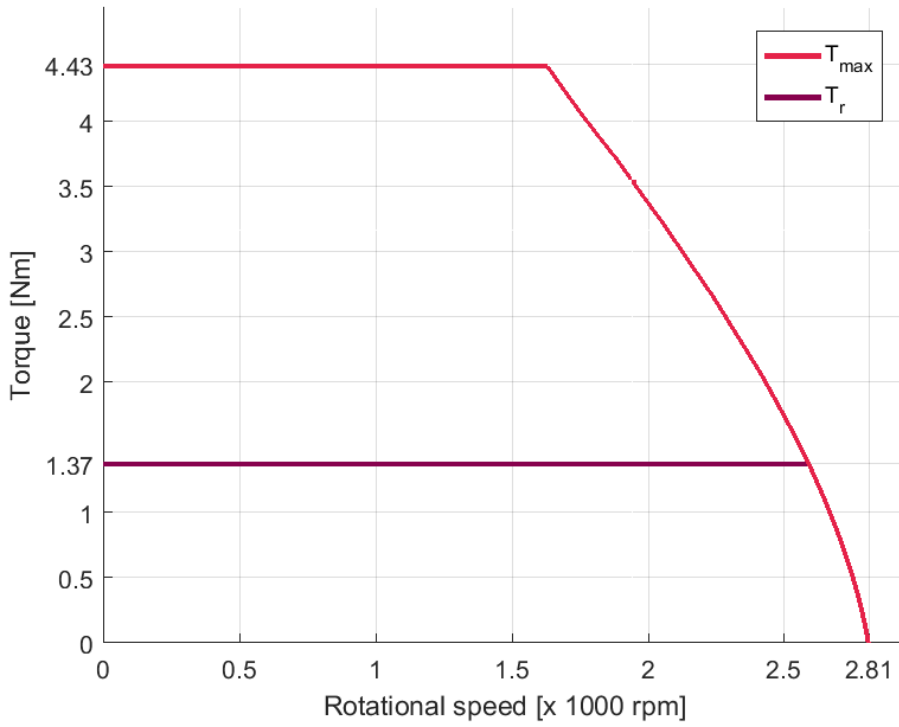
Delta-serial



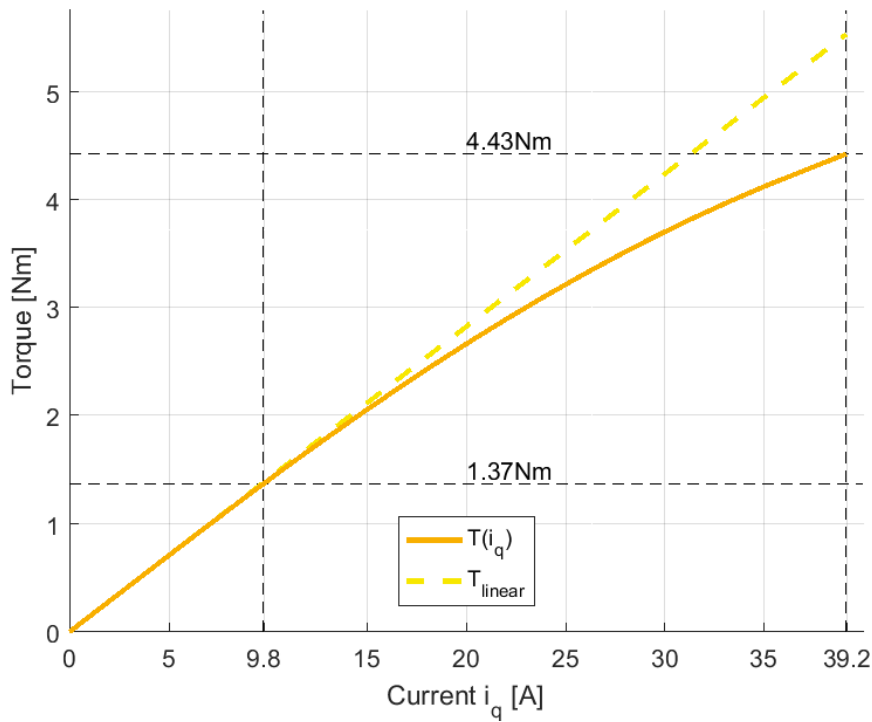
Star-parallel



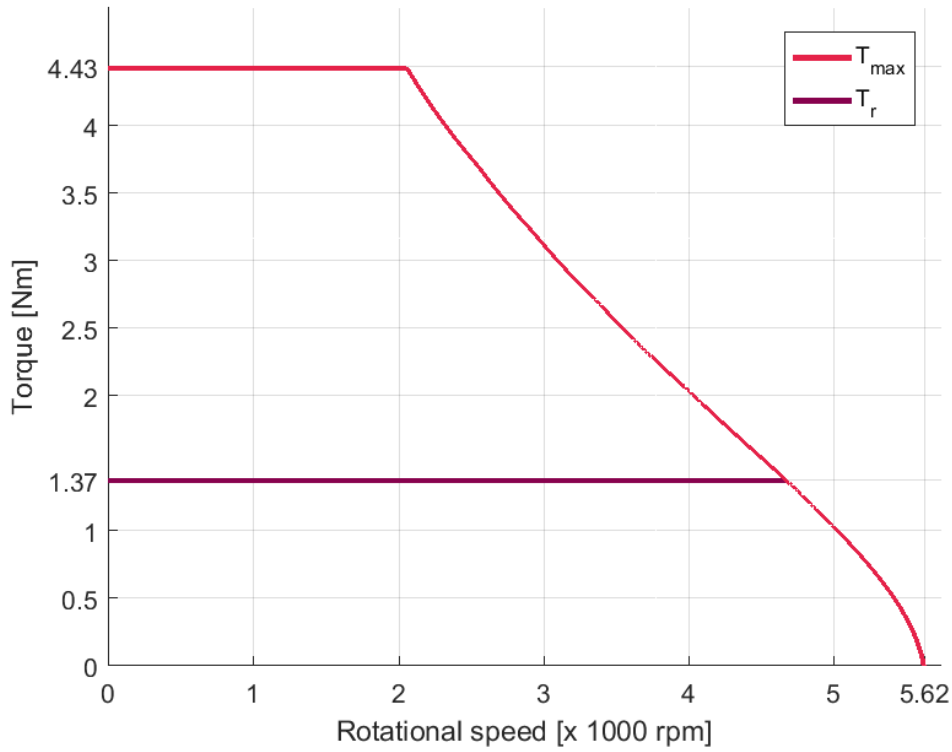
## T/N-DIAGRAM ILM-E85X23 STAR-SERIAL @ 22 °C



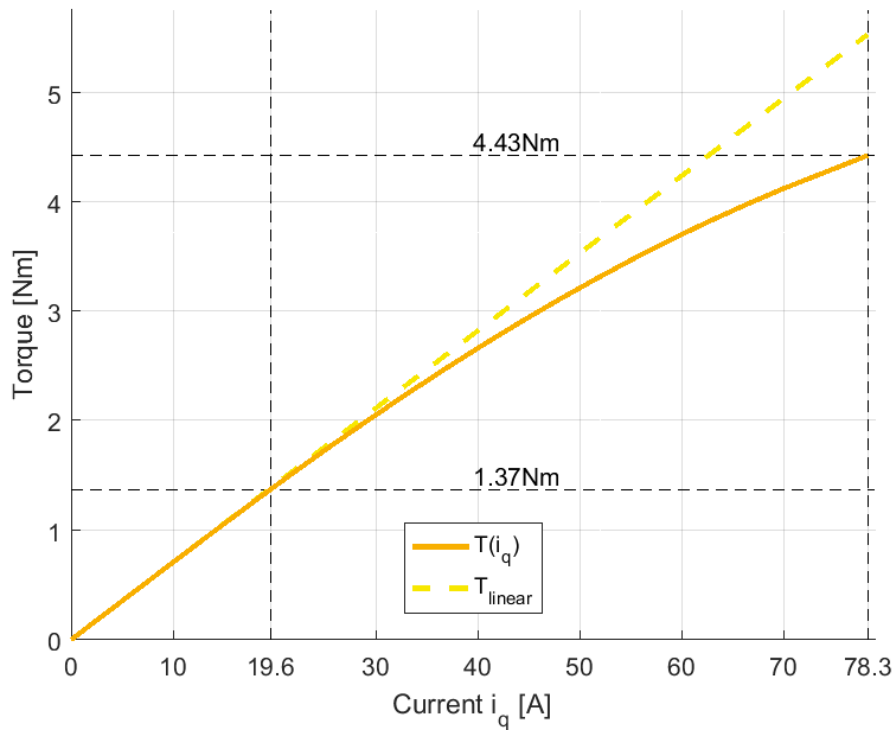
### T/I-DIAGRAM ILM-E85X23 STAR-SERIAL @ 22 °C



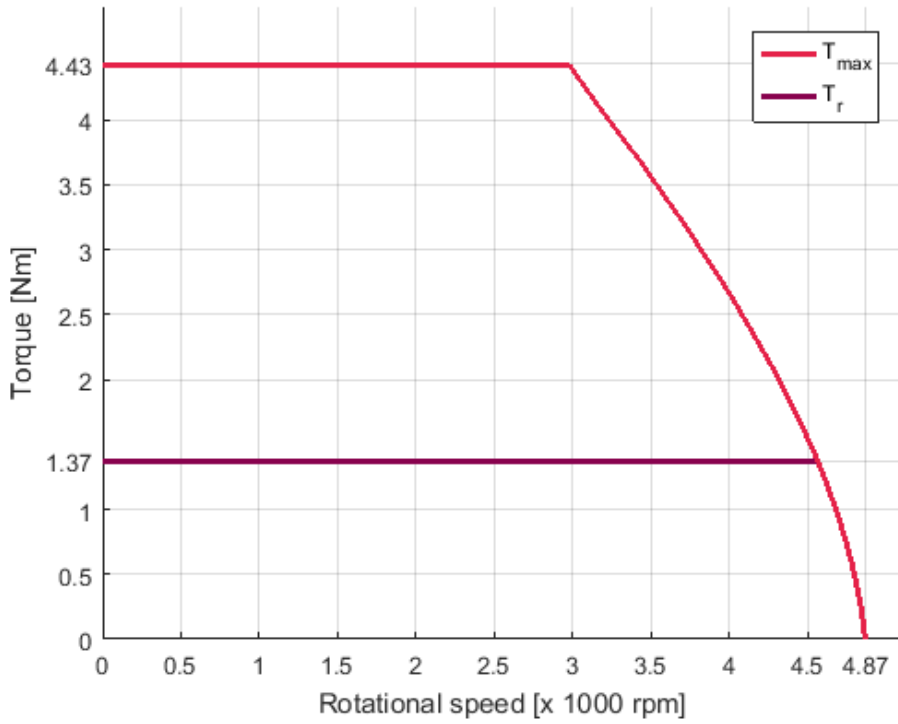
### T/N-DIAGRAM ILM-E85X23 STAR-PARALLEL @ 22 °C



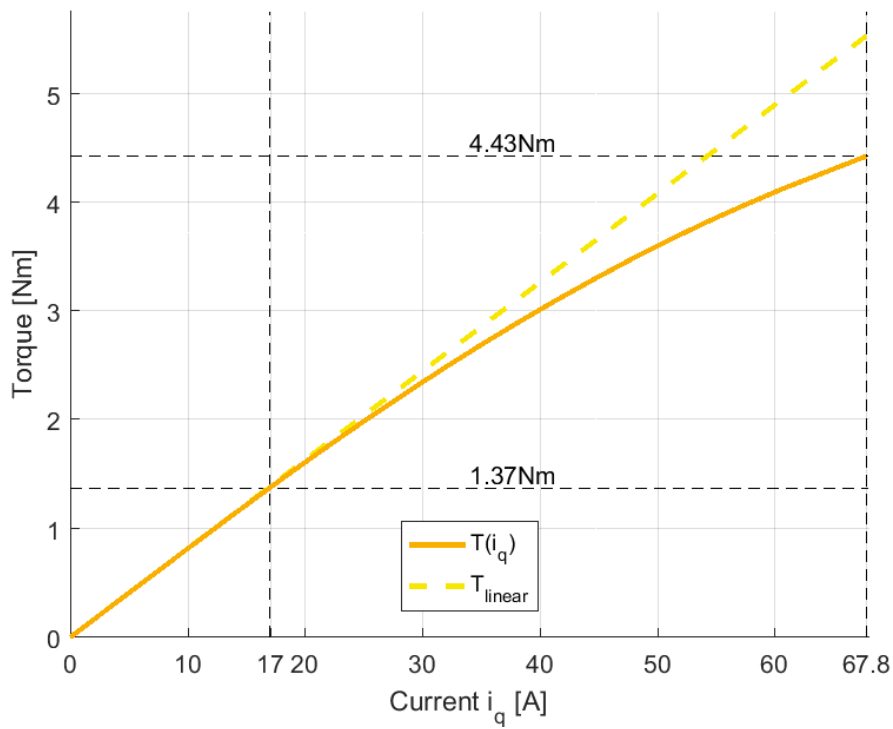
### T/I-DIAGRAM ILM-E85X23 STAR- PARALLEL @ 22 °C



### T/N-DIAGRAM ILM-E85X23 DELTA-SERIAL @ 22 °C



### T/I-DIAGRAM ILM-E85X23 DELTA-SERIAL @ 22 °C



## FOR FURTHER INQUIRIES, PLEASE CONTACT:

### **TQ-Systems GmbH**

Gut Delling, Mühlestraße 2  
82229 Seefeld  
Deutschland

Tel.: +49 8153 9308-0

Fax: +49 8153 4223

E-Mail: [info@tq-robodrive.com](mailto:info@tq-robodrive.com)

Internet: [www.tq-group.com](http://www.tq-group.com)

© TQ-Systems GmbH 2021 | All data is for information purposes only | Subject to change without notice | DRVA\_DB-ILM-Kits\_ILM-E85x23\_Rev0011